ARB AIR LOCKER Air Operated Locking Differentials

RD1	66	Dana 60HD,35 SPL,4.56	3 & UP	
ITEM #	QTY	DESCRIPTION	PART#	NOTES
1	2	SEAL HOUSING O-RING	160248	1
2	1	SEAL HOUSING ASSEMBLY	082104	
3	1	SHIM KIT	SHK001	
*	2	MASTER SHIM	SEE NOTE	4
4	1	BONDED SEAL	160703	
5	1	CLUTCH GEAR	050807	
6	1	SPIDER BLOCK	070402	
7	1	LONG CROSS SHAFT	061501	
8	1	SIDE GEAR	SEE NOTE	3
9	2	COUNTERSUNK SCREW	200214	
10	3	CROSS SHAFT RETAINING PIN	120601	
11	2	TAPERED ROLLER BEARING	NOT SUPPLIED	2
12	1	FLANGE CAP ASSEMBLY	028605	
13	12	RETURN SPRING	150107	
14	1	SPLINED SIDE GEAR	SEE NOTE	3
15	2	SHORT CROSS SHAFT	061601	
16	4	PINION GEAR	SEE NOTE	3
17	4	PINION THRUST WASHER	151113	
18	2	SIDE GEAR THRUST WASHER	151007	
19	1	DIFFERENTIAL CASE	013205	
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (FRONT)	180210	
*	1	SWITCH COVER (REAR)	180211	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	OPERATION & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102166	

Specs:

Axle Spline 35 tooth, Ø38.1mm [1.50"]
Ratio Supported 4.56:1 & up
Ring Gear ID 162.0mm [6.38"]
Ring Gear OD 248mm [9.75"]
Ring Gear Bolts 12 bolts on Ø191mm [7.50"]
Ring Gear Torque 149Nm [110 ft-lb]
Backlash 0.15-0.25mm [0.006-0.010"]
Bearing Cap Torque 108Nm [80 ft-lb]

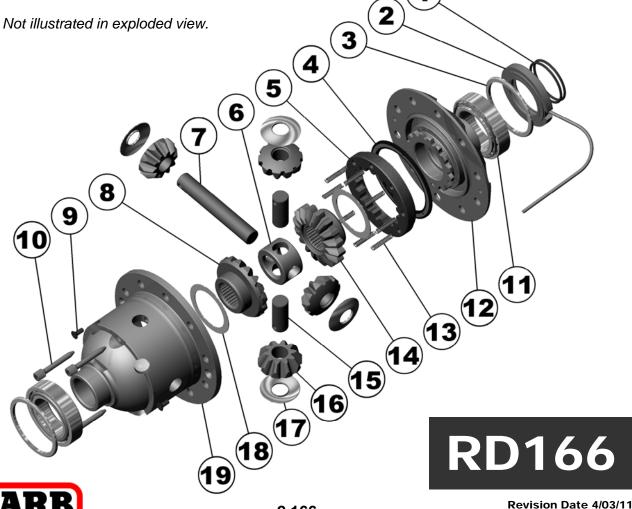
Notes:

- 1 For replacement O-rings use only BS140 Viton 75.
- 2 For replacement bearing use Timken part # 387A / 382S.
- 3 Available only as complete 6 gear set # 728K041

For ratios of 4.10:1 and down refer to RD167 (Section 2.167)

For Dana 60HD C-clip model refer to RD42 (Section 2.42)

4 Use 150331 (4.0mm thick) for diff with thin bearing cup.



2.166