## ARB AIR LOCKER Air Operated Locking Differentials

RD1	25	Dana 35,non C-clip,30 SF	L,3.54 &	UP
ITEM#	QTY	DESCRIPTION	PART #	NOTES
1	2	SEAL HOUSING O-RING	160235	1
2	1	SEAL HOUSING ASSEMBLY	081801	
3	2	SHIM KIT	SHK003	
*	2	MASTER SHIM	150325	
4	1	BONDED SEAL	160701	
5	1	CLUTCH GEAR	050803	
6	1	SPIDER BLOCK	070503	
7	1	LONG CROSS SHAFT	061302	
8	1	SIDE GEAR	SEE NOTE	3
9	2	COUNTERSUNK SCREW	200213	
10	3	CROSS SHAFT RETAINING PIN	120601	
11	2	TAPERED ROLLER BEARING	160109	2
12	1	FLANGE CAP ASSEMBLY	028504	
13	8	RETURN SPRING	150107	
14	1	SPLINED SIDE GEAR	SEE NOTE	3
15	2	SHORT CROSS SHAFT	061402	
16	4	PINION GEAR	SEE NOTE	3
17	4	PINION THRUST WASHER	151112	
18	2	SIDE GEAR THRUST WASHER	151011	
19	1	DIFFERENTIAL CASE	013106	
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (REAR)	180211	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	OPERATION & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102125	

## Specs:

Axle Spline	30 tooth, Ø33.3mm [1.31"]
Ratio Supported	3.54:1 & up
Ring Gear ID	120.7mm [4.75"]
Ring Gear OD	193mm [7.6"]
Ring Gear Bolts	8 bolts on Ø146mm [5.75"]
Ring Gear Torque	75Nm [55 ft-lb]
Backlash	0.15-0.25mm [0.006-0.010"]
Bearing Cap Torque	75Nm [55 ft-lb]

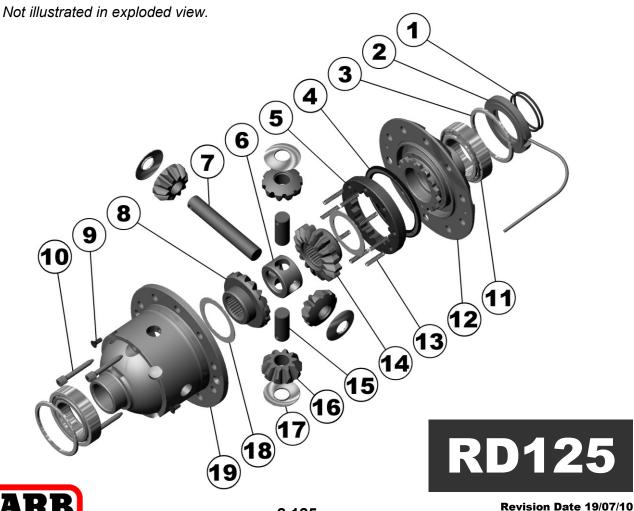
## Notes:

- 1 For replacement O-rings use only BS133 Viton 75.
- 2 For replacement bearing use Timken part # LM501349 / LM501310.
- 3 Available only as complete 6 gear set # 728J031

Newer OEM Dana 35 ring and pinion sets use 7/16" bolts. The flange holes of the Air Locker must be reamed from Ø3/8" to Ø7/16" to suit.

Some OEM Dana 35 drive pinion gears extend too far into the centre and converge with the differential carrier. Refer to ring and pinion modification note (Section 5.6) for correction.

30 spline Dana 35 is a performance upgrade requiring aftermarket axle shafts.



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